| 26/07/2017 | Helix deltaQ Network Pipes | | | | |
|--------------|------------------------------------|--------------|------------|--|--|
| | Helix Technologies Pty Ltd | | | | |
| Project | Helix QA | Client | Helix QA | | |
| Project No. | 4567 | Design Date | 16/03/2017 | | |
| Category | Demo Air QA | Atmos. Press | 14.7 psi | | |
| Network Type | Gas | Calc. Method | Isothermal | | |
| Description | Isothermal Air Flow in smooth pipe | | | | |

Piping Calculations Manual, 2005, McGraw-Hill, E. Shashi Menon, P.E., Page 265, Example 5.8

Air flows at 50 ft/s through a 2-in inside diameter pipe at 80 deg F at an initial pressure of 100 psig. If the pipe is horizontal and 1000 ft long, calculate the pressure drop considering isothermal flow. Use a friction factor f = 0.02.

In the Helix program there are two ways to solve this problem. There is also an Isothermal or Modified Darcy method of calculation for gas networks. Use the Isothermal method in this example but you can compare the results with the Modified Darcy method as well.

Method 1. Build the network with two Tanks (known pressure nodes). Set the Calculation Method to Isothermal and Gas Calc Method to Mass Flow under Network Settings and Fluid as Gas. Set the first node pressure to 100 psig + 14.7 psi atmospheric = 114.7 psi absolute. (The Helix program works in absolute node pressures). Now enter the correct fluid (Air at 26.6 degrees~80 F). Enter the 2" id pipe 1000ft long with no fittings i.e k = 0. Set the absolute roughness to say 0.002" as a normal steel pipe. Set the outlet tank pressure to say 10% less than inlet pressure i.e 103 psi. Solve. The flow rate is 0.83ft3/s and velocity is 38 ft/s. This is less than the required 50 ft/s velocity. Lower the outlet node pressure to say 90 psi and solve. Velocity is now 53.8 ft/s which is a bit high so increase pressure at outlet node and re-solve until velocity is 50ft/s at 94.4psi outlet pressure. Check calculated friction factor f, it is = 0.01973 at an outlet pressure of 94.55 psi. This means the pipe friction can be adjusted up slightly and outlet pressure adjusted down accordingly to keep the velocity at 50ft/s.

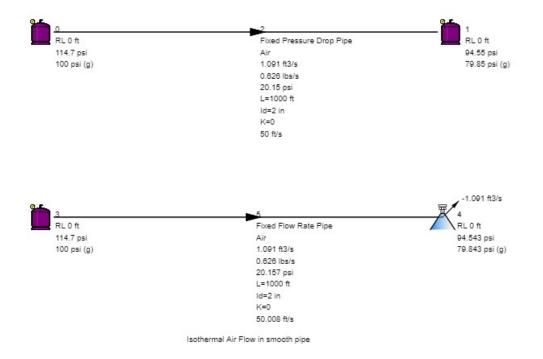
Method 2. Build the network with one Tank and one Nozzle. (Tank is known pressure node and Nozzle is known flow node). Set the Calculation Method to Isothermal and Gas Calc Method to Mass Flow under Network Settings and Fluid as Gas. Set the Tank node pressure to 100 psig + 14.7 psi atmospheric = 114.7 psi absolute. (The Helix program works in absolute node pressures). Now enter the correct fluid (Air at 26.6 degrees~80 F). Enter the 2" id pipe 1000ft long with no fittings. Set the absolute roughness to say 0.002" as a normal steel pipe. Set the outlet Nozzle flow to say -1 ft3/s. Solve. The velocity is 45.84 ft/s which is lower than required 50 ft/s so increase the flow by trial and error until you find -1.091 ft3/s gives the required velocity of 50 ft/s. The Calculated outlet pressure at the nozzle is 94.54 psi.

Published result is 94.18 psia and Helix calculation is 94.5 psia so there is close correlation. A closer match can be obtained by adjusting pipe roughness until calculated Darcy friction factor f = 0.02.

This example illustrates the Helix known pressure nodes method where the flow rate is calculated vs the known flow system where the pressure drop is calculated.

Change the Gas Calculation method to Modified Darcy in the Network Details settings and recalculate and compare the results with the Isothermal method. Results are close.

| 26/07/2017 | Helix deltaQ Network Diagram | | | Page: 2 |
|----------------------------|------------------------------|--------------|------------|---------|
| Helix Technologies Pty Ltd | | | | |
| Project | Helix QA | Client | Helix QA | |
| Project No. | 4567 | Design Date | 16/03/2017 | |
| Category | Demo Air QA | Atmos. Press | 14.7 psi | |
| Description | Isothermal Air Flow in sm | nooth pipe | | |



| 26/07/2017 | | aQ Pipe Details | | Page: 3 |
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| | Helix Tech | nnologies Pty Ltd | | |
| Project | Helix QA | Client H | lelix QA | |
| Project No. 4567 | | Design Date 1 | 6/03/2017 | |
| Category | Demo Air QA | Atmos. Press 1 | 4.7 psi | |
| Description | Isothermal Air Flow in smooth p | pipe | | |
| Pipe No | 2 | From node to node | 0 - 1 | |
| Description | Fixed Pressure Drop Pip | e Equipment No | | |
| Gas | Air | Molecular Mass | 28.96 kg/kmol | |
| Ratio Cp/Cv | 1.4 | Viscosity | 0.02 cP | |
| Temperature | 26.67 C | Density | 9.187 kg/m3 | |
| Gas SG to Air | 1 | Gas Specific Vol | 0.109 m3/kg | |
| Gas Constant R | 287.099 | Abs. Gas Temp. | 0.109 deg K | |
| Flow Condition | Free Flow | Net Exp.Factor Y | 1 | |
| Pipe Description | Steel Pipes 2" AS1836 (ANSI B36.10) | Pipe Class | Sch 40 | |
| Nominal Diamete | r 2 in | Inside Diameter | 2 in | |
| Outside Diameter | 2.5 in | Pipe Length | 1000 ft | |
| Pipe Roughness | 0.002 in | Allowable Press. | 999 psi | |
| Orifice Plate Dia | - | Non Return Valve | No | |
| Total Fittings k | 0 | Total Fittings kf | 0 | |
| Flow Rate | 1.091 ft3/s | Flow at SMC | 8.178 ft3/s | |
| Mass Flow Rate | 0.626 lbs/s | Velocity | 50 ft/s | |
| Mach number | 0.532 | | | |
| Friction Loss | 20.15 psi | Fitting Losses | 0 psi | |
| Orifice Losses | 0 psi | Fixed Pressure Drop | o 0 psi | |
| Total Pressure Dr | rop 20.15 psi | | | |
| Entry Total Press | ure 114.7 psi | Exit Total Pressure | 94.55 psi | |
| Reynolds No. | 3267403.042 | Friction Factor | 0.019732 (Darcy f | |

| 26/07/2017 | | aQ Pipe Details | | Page: 4 |
|-------------------|--|---------------------|-------------------|---------|
| | Helix Tech | nologies Pty Ltd | | |
| Project | Helix QA | Client I | Helix QA | |
| Project No. | 4567 | Design Date | 16/03/2017 | |
| Category | Demo Air QA | Atmos. Press | 14.7 psi | |
| Description | Isothermal Air Flow in smooth pi | ре | | |
| Pipe No | 5 | From node to node | 3 - 4 | |
| Description | Fixed Flow Rate Pipe | Equipment No | | |
| Gas | Air | Molecular Mass | 28.96 kg/kmol | |
| Ratio Cp/Cv | 1.4 | Viscosity | 0.02 cP | |
| Temperature | 26.67 C | Density | 9.187 kg/m3 | |
| Gas SG to Air | 1 | Gas Specific Vol | 0.109 m3/kg | |
| Gas Constant R | 287.099 | Abs. Gas Temp. | 0.109 deg K | |
| Flow Condition | Free Flow | Net Exp.Factor Y | 1 | |
| Pipe Description | Steel Pipes 2" AS1836 (ANSI B36.10) | Pipe Class | Sch 40 | |
| Nominal Diamete | r 2 in | Inside Diameter | 2 in | |
| Outside Diameter | r 2.5 in | Pipe Length | 1000 ft | |
| Pipe Roughness | 0.002 in | Allowable Press. | 150 psi | |
| Orifice Plate Dia | - | Non Return Valve | No | |
| Total Fittings k | 0 | Total Fittings kf | 0 | |
| Flow Rate | 1.091 ft3/s | Flow at SMC | 8.179 ft3/s | |
| Mass Flow Rate | 0.626 lbs/s | Velocity | 50.008 ft/s | |
| Mach number | 0.532 | | | |
| Friction Loss | 20.157 psi | Fitting Losses | 0 psi | |
| Orifice Losses | 0 psi | Fixed Pressure Dro | p 0 psi | |
| Total Pressure D | | | | |
| Entry Total Press | sure 114.7 psi | Exit Total Pressure | 94.543 psi | |
| Reynolds No. | 3267878.834 | Friction Factor | 0.019732 (Darcy f |) |

| 26/07/2017 | | Helix deltaQ | Node Details | | Page: 5 |
|-------------------|-------------------|-------------------|------------------|---------------|---------|
| | | Helix Techno | logies Pty Ltd | | |
| Project | Helix QA | | Client | Helix QA | |
| Project No. | 4567 | | Design Date | 16/03/2017 | |
| Category | Demo Air QA | | Atmos. Press | 14.7 psi | |
| Description | Isothermal Air Fl | ow in smooth pipe | | | |
| Node No | 0 | | Node Type | Tank | |
| Description | | | Equipment No | | |
| Rel. Level (RL) | 0 ft | | Pressure Input | 114.7 psi | |
| . , | | | Abs. Node Pressu | • | |
| Ext Flow (+In/-Ou | , | | ADS. NODE PIESSU | ile 114.7 psi | |
| Int.(Gauge) Head | d 2594582.1 | 13 psi | | | |
| | | | | | |

| 26/07/2017 | F | elix deltaQ Node Deta | ils | Page: 6 | | |
|------------------|----------------------------|-----------------------|--------------------|---------|--|--|
| | Helix Technologies Pty Ltd | | | | | |
| Project | Helix QA | Client | Helix QA | | | |
| Project No. | 4567 | Design Date | 9 16/03/2017 | | | |
| Category | Demo Air QA | Atmos. Pres | s 14.7 psi | | | |
| Description | Isothermal Air Flow | n smooth pipe | | | | |
| Node No | 1 | Node Type | Tank | | | |
| Description | | Equipment N | ٨o | | | |
| Rel. Level (RL) | 0 ft | Pressure Inp | put 94.55 psi | | | |
| Ext Flow (+In/-O | ut) - | Abs. Node F | Pressure 94.55 psi | | | |
| Int.(Gauge) Head | d 2128597.88 p | si | | | | |
| | | | | | | |

| 26/07/2017 | | Helix deltaQ | Node Details | | Page: 7 | |
|-------------------|----------------------------|-------------------|------------------|---------------|---------|--|
| | Helix Technologies Pty Ltd | | | | | |
| Project | Helix QA | | Client | Helix QA | | |
| Project No. | 4567 | | Design Date | 16/03/2017 | | |
| Category | Demo Air QA | | Atmos. Press | 14.7 psi | | |
| Description | Isothermal Air Fl | ow in smooth pipe | | | | |
| Node No | 3 | | Node Type | Tank | | |
| Description | | | Equipment No | | | |
| | | | | | | |
| Rel. Level (RL) | 0 ft | | Pressure Input | 114.7 psi | | |
| Ext Flow (+In/-Ou | ut) - | | Abs. Node Pressu | ure 114.7 psi | | |
| Int.(Gauge) Head | d 2594582.1 | 13 psi | | | | |
| | | | | | | |

| 26/07/2017 | Helix deltaQ | Node Details | | Page: 8 |
|--------------------|------------------------------------|-----------------|------------|---------|
| | | ologies Pty Ltd | | |
| Project | Helix QA | Client | Helix QA | |
| Project No. | 4567 | Design Date | 16/03/2017 | |
| Category | Demo Air QA | Atmos. Press | 14.7 psi | |
| Description | Isothermal Air Flow in smooth pipe | ; | | |
| Node No | 4 | Node Type | Nozzle | |
| Description | | Equipment No | | |
| Rel. Level (RL) | 0 ft | Pressure Input | 0 psi | |
| Ext Flow (+In/-Out | t) -1.091 ft3/s | Abs. Node Press | • | |
| Int.(Gauge) Head | 2138630.008 psi | | | |
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